

## Receiving Report

Date: 10/4/12

Batch No: 114351

Supplier: Magna

Dart P/O: 11590

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☒  
 Receipt: Cash ☐ Cr ☐

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☐ No ☒ N/A ☐  
 Shipment Complete: S Yes ☒ No ☐ N/A ☐  
 QC6 Inspection 10/04/12 N/A ☐  
 Work Order 10/04/12 N/A ☐

### Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 CZ

Production/Admin: 10/4/13  
 Date  
 Received/Costing CZ  
 Initial

Location \_\_\_\_\_



**Magna Stainless**  
5775 Kieran St, Saint-Laurent QC H4S 0A3  
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

# INVOICE

Pg 1 of 1 I025469

### SOLD TO:

00003858  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY , ON  
K6A 1K7

### SHIP TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY , ON  
K6A 1K7

MTR: Y

INVOICE DATE:	04/12/10
ORDER DATE:	04/06/10
SHIP DATE:	04/12/10
ORDER NUMBER:	W027756
PURCHASE ORDER:	P011590

Currency	Sales Person	Ship Via	F.O.B.	Terms
CANADIAN DOLLARS	ERYCK BLAIS	NIR:R-557065-1	PREPAID	NET 30 DAYS

Ln	Back Ordered	Ordered	Unit	Description	Shipped	Price Per	Value
		2	PC	ALUMINUM FLATS AFL 6061 T6 5/8" x 2-1/2" x R/L L038008 12' 2 PC/45 LB	2 UN	95.00	190.00
		4	PC	ALUMINUM - LB 2024-T3 .063 X 48" X 144" L038006 4 PC/180 LB	4 UN	235.00	940.00
		6	PC	ALUMINUM SHEET ASH 6061 T6 .080" x 48" x 144" L038007 6 PC/331 LB	6 UN	215.00	1,290.00

RECEIVED APR 16 2010

04/13/10 09:45:16

PST Exmp No:EXEMPT

Merchandise:	2,420.00
Surcharges:	
No Tax Costs:	
GST	121.00
Total Due:	2,541.00

Title to the goods sent out on this invoice remains with Magna Stainless Div of CSM ULC until such time as this invoice has been paid in full. Unless otherwise noted terms are 30 days. Interest accrues on all overdue accounts at the rate of 1.5% per month compounded monthly.

Q.S.T. # 1213236471  
G.S.T. # 881565800 DT0001

April 13, 2010 10:14:16 AM

All amounts are calculated in domestic currency.

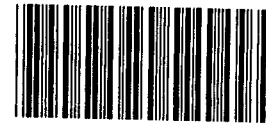
All Vendors PO ID po11590 Receipt Dates from 4/13/10 to 4/13/10 All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

[illegible]



# Magna Stainless

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3  
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105



## PACKING LIST

Page 1 of 1

I025469

SOLD TO:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET

SHIP TO:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY, ON  
K6A 1K7  
Contact: CHANTAL

HAWKESBURY, ON  
K6A 1K7  
Ship Terms: PREPAID



SPECIAL INSTRUCTIONS

Currency		Sales Person	Customer Phone	Customer Fax	Customer PO		
CANADIAN DOLLARS		ERYCK BLAIS	(613) 632-5200	(613) 632-1053	P011590		
Sales Order	Terms		Ship Via		Date Ordered	Date Required	Date Shipped
W027756	NET 30 DAYS		NIR:R-557065-1		04/06/10	04/09/10	04/09/10

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
2		PC	ALUMINUM FLATS AFL 6061 T6 5/8" x 2-1/2" x R/L 12" 45 LB / 2 PC	L038008	20442953	2
4		PC	ALUMINUM - LB 2024-T3 .063 X 48" X 144" 180 LB / 4 PC	L038006	501960A9	4
6		PC	ALUMINUM SHEET ASH 6061 T6 .080" x 48" x 144" 331 LB / 6 PC	L038007	36005-02	6
Bundles: 1			Skids: 1			Approx Weight: 556 LB

C21014112

Received by: \_\_\_\_\_ Date: \_\_\_\_\_ Signature: \_\_\_\_\_



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO11590

Purchase Order Date 4/06/10

PO Print Date 4/06/10

Page Number 1 of 2

Order From :

MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

VC-MAG002

M114351



Contact Name

Vendor Phone 800 363 6646

Vendor Fax 514 339 1105

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M2024T3S.063 ✓ 4x4x12 C21014112	2024-T3 .063 sheet	4/14/10 Yes	192.00 sf	Yours ppd	\$4.8958	\$939.99
		Special Inst: MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209					
2	M5052H32S.063 ✓	5052-H32 .063 Sheet	4/14/10 Yes	192.00 sf	Yours ppd	\$2.0312	\$389.99
		Special Inst: MATERIAL: 5052-H32 ALUMINUM SHEET AS PER QQ-A-250/8 OR AMS-QQ-A-250/8 OR AMS 4016 OR ASTM B209					
3	M6061T6S.080 ✓ C21014112 6x4x12	6061-T6 .080 Sheet	4/14/10 Yes	288.00 sf	Yours ppd	\$4.4790	\$1,289.95
		Special Inst: MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A- 250/11 OR AMS 4025/AMS 4027 OR ASTM B209					

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Nbr: 1

Change Date: 4/06/10

**DART**  
AerospaceDart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053**PURCHASE ORDER**

Purchase Order ID PO11590

Purchase Order Date 4/06/10

PO Print Date 4/06/10

Page Number 2 of 2

## Order From :

MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

VC-MAG002

## Contact Name

Vendor Phone 800 363 6646

Vendor Fax 514 339 1105

Vendor Account Nbr

## Buyer

Chantal Lavoie

## Requisition Nbr

Tax Resale Nbr 10127-2607

Terms Net 30

Currency CAD

FOB

4	M6061T6B0.625X02.500 ✓	6061-T6 Bar .625 x 2.50	4/14/10	24.00	Yours	ppd	\$7.9167	\$190.00
			Yes	f				

C210/4/12

## Special Inst:

MATERIAL: 6061-T6/T651/T6510/T6511/T62  
ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8  
OR  
AMS 4117/4128/4115/4116 OR QQ-A-200/8  
AMS-QQ-A-200/8 OR AMS 4160 OR  
ASTM B211 OR ASTM B221

PO Total:

\$2,809.94

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 4/06/10

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

P009681-20442953

C2855

**sapa:** Sapa Industrial Extrusions  
53 POTTSVILLE STREET  
CRESSONA, PA  
17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

## Certified Inspection Report

Sales Order Number		Cert Number	
1100176324		SAPA200611	
Line No.	Customer PO	Page	Page
1	P00322CG009-1	1 of 3	
Cert Creation Date		Cert Print Date	
28-MAR-10		28-MAR-10	

Quantity Shipped	Date Shipped	Item Description	Specification
1210 LB	28-MAR-10	Extruded Rectangular Bar 0.625 TK x 2.500 W RAD	ASTMB221 REV 08 AMS-QQ-A-200/B REV ASMESB221 REV 09 UNSA96061 REV
B/L	Item No.	144 IN LN FIN M-MILL W/F 1.838 F03 CS 2.6	
119733	G03361957	6061/T6511	
Delivery Id	Item No. Rev	Marking CONTINUOUS;	
4092344			
Customer Part No.			
.625X2.5			

Applicable Specifications, Revisions and Exceptions

Certificate in accordance with EN10204 3.1

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on this certified inspection report. Remainder is Aluminum.

### Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

### Signature And Title

*Dave A. Lukasak*

Dave A Lukasak

28-MAR-10

Tech/Quality Manager

### Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Weight	
				Gross	Net
G12-PKG1205601	20442953	30	PCS	666	660
G12-PKG1205603	20441165	25	PCS	556	550

### Composition Limits

Alloy	Si		Fe		Cu		Mn		Mg		Cr		Zn	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.40	0.80	—	0.70	0.15	0.40	—	0.15	0.80	1.20	0.04	0.35	—	0.25

**sapa:**Sapa Industrial Extrusions  
53 POTTSVILLE STREETCRESSONA, PA  
17929-0187**Certified Inspection Report**

Sales Order Number	Line No.	Customer P/O	Cert Number	Page
1100176324	1	P00322CG009-1	SAPA200611	Page 2 of 3
			Cert Creation Date	Cert Print Date
			28-MAR-10	28-MAR-10

Alloy	Ti		Bi		Pb		Others Each		Others Total	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	---	0.15	---	---	---	---	---	0.05	---	0.15

**Composition Results**

Heat / Cast	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Bi	Pb	Others Each	Others Total
4022184	0.68	0.26	0.26	0.04	0.88	0.05	0.03	0.02	---	---	---	---
Heat / Cast	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Bi	Pb	Others Each	Others Total
5023117	0.67	0.23	0.22	0.03	0.89	0.05	0.02	0.02	---	---	---	---
Heat / Cast	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Bi	Pb	Others Each	Others Total
5023119	0.66	0.19	0.22	0.04	0.91	0.05	0.02	0.02	---	---	---	---

**Mechanical Property - Test Limits**

Test Type			UTS - L		TYS - L		EL 4D-Long	
UOM			KSI		KSI		PCT	
# of Test			---		---		---	
Test Temper	Lot Number	# of Tests	MIN Value	MAX Value	MIN Value	MAX Value	MIN Value	MAX Value
T6511	20441165	2	45.7	46.8	43.1	44.6	16.5	16.6
Test Type			UTS - L		TYS - L		EL 4D-Long	
UOM			KSI		KSI		PCT	
# of Test			---		---		---	
Test Temper	Lot Number	# of Tests	MIN Value	MAX Value	MIN Value	MAX Value	MIN Value	MAX Value
T6511	20442953	2	46.4	46.9	43.5	44.7	16.1	17.5

**Cert Notes**

Products manufactured with a T6511 temper also meet T6 temper requirements.  
Yield strength has been determined by the 0.2% offset method



**sapa:**Sapa Industrial Extrusions  
53 POTTSVILLE STREETCRESSONA, PA  
17929-0187**Certified Inspection Report**

Sales Order Number	Line No.	Customer P/O	Cert Number	Page
1100176324	1	P00322CG009-1	SAPA200611	3 of 3
			Cert Creation Date	Cert Print Date
			28-MAR-10	28-MAR-10

All Alloys Produced at Sapa Industrial Extrusions comply with 0.4% Maximum Lead per RoHS, with the exception of 6262 alloy.

In accordance with EN 10204, Test Report Type 2.2 and Certificate Type 3.1

Melted in the USA or Other Qualified Countries as Defined by DFARS 225.872.1

Made in USA

# KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215

Phone: (800) 367-2586

## CERTIFIED TEST REPORT

Serial Number

4187925

CUSTOMER PO NUMBER: P00209DK002		WORK PACKAGE:	CUSTOMER PART NUMBER:		SHIP RUN/LOAD: 101754/4	GOV'T CONTRACT NUMBER:	
KAISER ORDER NO: 1095208	LINE ITEM: 1	SHIP DATE: 17-MAR-2010	ALLOY: 2024	CLAD: BARE	TEMPER: T3	PRODUCT DESCRIPTION: HT Flat Sheet	
WEIGHT SHIPPED: 3988 LB	QUANTITY: 89 PCS EST.	B/L NUMBER: 2026474	GAUGE: 0.0630 IN		DIAMETER/WIDTH: 48.000 IN	LENGTH: 144.000 IN	

### Certified Specifications

AMS 4037/RevN  
CMMP 019/RevD

AMS-QQ-A-250/4/RevA  
CMMP 026/RevS

ASTM B 209/Rev07

Test Code: 1504

### Test Results

Lot: 501960A9 Cast 483

Drop 19

Ingot 5

(ASTM E8/B557)  
(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T3	LT / 2 (Min:Max)	67.8 : 68.3 (467 : 471)	46.2 : 49.8 (319 : 343)	16.8 : 18.0

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.09	0.20	4.5	0.55	1.4	0.01	0.14	0.02	0.01	0.00	TOT 0.03

### ALLOY LIMITS

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
2024 MIN	0.00	0.00	3.8	0.30	1.2	0.00	0.00	0.00	0.00	0.00	EACH	0.05
MAX	0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.15	0.05	0.05	TOT	0.15

Aluminum Remainder

### TEST NOTES

2024-T351 plate 3.001-4.000" thick, if ultrasonically inspected, meets requirements of CMMP025 per SDR CMMP025-Kaiser-T-3.

P0009681-50196044

C2854

# KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215  
Phone: (800) 367-2586

## CERTIFIED TEST REPORT

Serial Number  
4187925

### CERTIFICATION

KAISER ALUMINUM FABRICATED PRODUCTS, LLC (KAISER) HEREBY CERTIFIES THAT METAL SHIPPED UNDER THIS ORDER WAS MELTED IN THE UNITED STATES OF AMERICA OR A QUALIFYING COUNTRY PER DFARS 228.872-1(b), WAS MANUFACTURED IN THE UNITED STATES OF AMERICA, AND MEETS THE REQUIREMENTS OF DFARS 282.228 FOR DOMESTIC CONTENT. THIS MATERIAL HAS BEEN INSPECTED, TESTED, AND FOUND IN COMPLIANCE WITH THE REQUIREMENTS OF THE APPLICABLE SPECIFICATIONS AS INDICATED HEREIN. ALL METAL WHICH IS SOLUTION HEAT TREATED COMPLIES WITH AMS 2772. ANY WARRANTY IS LIMITED TO THAT SHOWN ON KAISER'S STANDARD GENERAL TERMS AND CONDITIONS OF SALE. TEST REPORTS SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF KAISER ALUMINUM FABRICATED PRODUCTS, LLC LABORATORY. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTIRE ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW. ISO-9001:2000 CERTIFIED.

**BILL POYNOR, LABORATORIES SUPERVISOR**



Page 2 of 2

S00406DG004-5 MAGNA STAINLESS PO:

4.00PC 171.00LB



**Abnahmeprüfzeugnis 3.1 (EN 10204)**  
**Inspection certificate – mill certificate**

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, ENAS 9100, ISO 14001, NADCAP

Nr.: 85355965 02 / 6

Rev. 0

Seite / page: 1 von / of 2

Datum / date: 2009 12 04

	Bestell Nr. / order no.:	P80929DK004
	Datum / date:	2009 09 29
	Auftragsbest. Nr. / order confirm. no.:	604274
	Datum / date:	2009 10 12
	Lieferschein Nr. / delivery note:	85355965
	Datum / date:	2009 12 04
Akkreditiv Nr. / letter of credit no.:		

<b>Produkt/product:</b> Form / form: Sheet Werkstoff / material: 6061 Zustand / temper: T6 Dim. / dim: [inch]: 0,080x48,00x144,00 Kundenartikel-Nr / customer article no.:	<b>Bedingungen/terms:</b> Techn. Lieferbedingungen / techn. spec.: AMS-QQ-A-250/11, 08.1997 ASTM B 209 - 07 Material meets also AMS 4027N, 07.2008, but not marked ANSI H35.2-2008 ASME SB 209, 2007  Sondervorschrift / special terms:
---	---

AB-Pos. ord.-item.	BNr/Los/Tellies Lot/No./Part	Guss Nr. cast no.	Werkstoff material	Kollo pack no.	Gewicht netto weight net	Stk. pcs.
07	36005/02/00	01/0038093/9	6061	6042740007	4032,187 lbs	77
07	36005/02/00	01/0038093/9	6061	6042740008	4043,21 lbs	77

Chemische Zusammensetzung / chemical composition: [%] Gewichtsanteile / weight proportion											
Guss Nr. / cast no.	AMAG designation	Al	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Sonstige Einzel
01/0038093/9	6061										
	actual	97,26	0,85	0,51	0,23	0,10	0,90	0,17	0,10	0,05	0,02
	actual	0,03									

Zugversuch / Tensile test									
BNr/Los Lot/No.	Zustand temper	Richtung direction	Tests		Rm [ksi]	Rp0.2 [ksi]	A2" [%]		
36005/02	T6	LT	9	Min	47,6	40,8	14		
36005/02	T6	LT		Max	47,9	41,0	15		

<b>Bemerkungen / notes</b>
Material erfüllt auch die mechanischen Eigenschaften von AMS 4027 in der letzt gültigen Ausgabe, ist aber nicht gestempelt. / Material meets also the mechanical properties of AMS 4027 in the current version, but not marked. AMAG rolling GmbH, Postfach 32, A-5282 Ranshofen, Österreich - <a href="http://www.amag.at">www.amag.at</a> AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria - <a href="http://www.amag.at">www.amag.at</a>

2009681-36005-02

C 2855



**Abnahmeprüfzeugnis 3.1 (EN 10204)**  
**Inspection certificate – mill certificate**

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, ENAS 9100, ISO 14001, NADCAP

Nr.: 85355965 02 / 6

Rev. 0

Seite / page: 2 von / of 2

Datum / date: 2009 12 04

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.  
We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Werkssachverständiger /  
factory specialist

Josef Klampfer

E-Mail / e-mail

jklampfer@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.  
Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

AMAG rolling GmbH, Postfach 32, A-5282 Ranshofen, Österreich – [www.amag.at](http://www.amag.at)  
AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria – [www.amag.at](http://www.amag.at)